

# **inland** **SECONdstORY™** User Instructions

Thank you for buying this Inland grinder accessory. Please read all the instructions to understand the correct components, set up, and use of this product.

## Safety

It is extremely important to wear proper eye protection when using any grinder. We highly recommend that you wear safety goggles rather than safety glasses. You can also use the Inland [FaceShield™](#) or [MagnaShield™](#) in conjunction with proper eye wear for added protection. **NOTE:** A shield alone is not adequate eye protection.

## Compatibility

The Inland SecondStory™ Work Surface is designed to fit most grinders with an open grid surface. Use the diagram below for the proper peg location to fit your grinder. Find your grinder in the list below. The letter following your grinder corresponds to the proper location holes for the two pegs provided. Insert the pegs securely into the holes on the underside of the work surface.

### INLAND

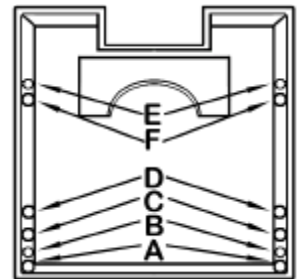
Wizard IV™ - F  
Wizard / Wizard Plus – A  
Touch Top Aero & Impulse – F  
SwapTop Grinder/Shaper- B  
GTO Grinder / Shaper - B  
WizCG & WizlingCG – F  
Old Style Wiz and Wizling – A  
PopTop Wiz and Wizling – C

### GLASTAR

G3/G4 & G6 – D  
G7 Superstar – B  
G8 Allstar – B  
G12 Superstar II - B  
G14 Diamondstar - B

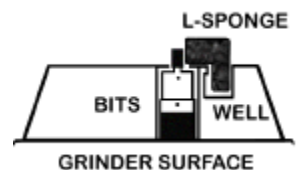
### BURK/INLAND

Gigant 1 – B  
Kristall 1(S) - B  
Kristall 2000(S) - B



## Operating Instructions

1. Make sure that the standard bit is on the motor shaft below the grinding / drilling bit. This is added assurance that ground material does not go down the motor shaft.
2. Set the SecondStory™ Work Surface on top of the larger work surface over the bit so that the grinding / drilling bit comes up through the opening.
3. Place an "L" shaped sponge into the SecondStory™ reservoir so that the foot of the "L" contacts the diamond surface of the grinding / drilling bit.
4. Add coolant to the reservoir until the sponge is wet and the reservoir is full.
5. You are now ready to grind as you normally would with any other bit.



## Helpful Hints

1. If a white powder forms around the bit as you grind, check the coolant reservoir and add coolant if needed. Gently hold the sponge against the bit with your forefinger as you grind.
2. You will notice that grinding with smaller heads is slower than standard bits. This is due to the smaller diameter and is normal.
3. Adjust the bit up and down slightly on the shaft to expose fresh diamond and spread the wear.

## Maintenance

Periodically remove accumulated residue from the sponge by squeezing it under running water several times to rinse it clean and then replace it in the reservoir.

## Service

If you have any questions or comments regarding the use of this or any Inland product please call Inland Customer Service at 1-800-521-8428 9 AM to 5 PM EST, email us at [helpdesk@inlandcraft.com](mailto:helpdesk@inlandcraft.com), or write us at:

**Inland Craft Products, Co.**  
**32052 Edward Dr. • Madison Heights, MI 48071**  
[www.inlandcraft.com](http://www.inlandcraft.com)