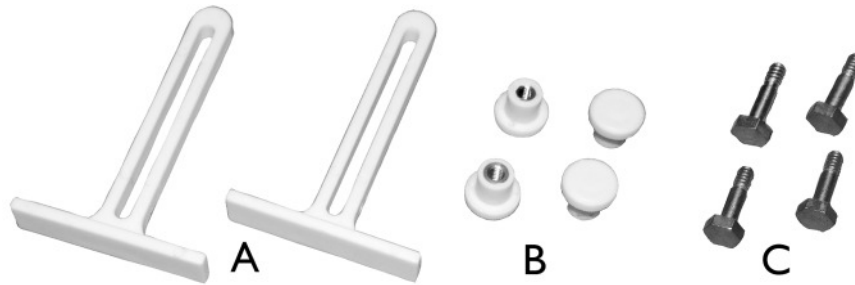


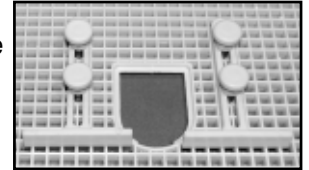


SwapTop™ Grinder / Shaper Straight Edge Guide Accessory

Use the straight edge guide to even edges and make uniform strips and pieces.



- IMPORTANT:** Turn off the machine when you are setting up or adjusting the guides!
- Installation:** The straight edge accessory consists of 2 T-shape guides (A) and 4 thumb screws (B) with hex screw posts (C). Install one guide on each side of the bit opening. The grid surface underside has 4 hex shaped holes, two on each side. (Holes in the grid front are for the optional 30° - 60° - 90° tool). Insert a hex post up through the grid underside. From the top place the guide channel (with edge facing the machine front) over the post and secure with a thumb screw. Repeat for all screws then replace the grid.
- Use:** Loosen the thumb screws and set the guides to remove the amount of material desired. Tighten the screws. Hold the material against the guide as you feed it into the bit. Remove larger amounts of material in several passes and *never* force material into the bit to the point it bogs or stalls. When wet grinding make sure adequate coolant is being supplied to the bit.



Service

For questions or comments regarding the use of this or any Inland product, visit our website at www.inlandcraft.com; email us at helpdesk@inlandcraft.com; call Inland Customer Service at 1-800-521-8428 from 9 AM to 5 PM EST or write:

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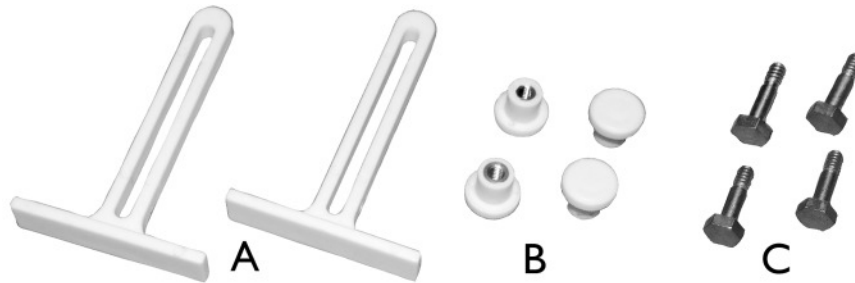
Rev No. 1

Stock No. 69861653

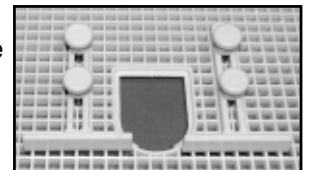


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